

wieland Heyco

1069 Stinson Drive
Reading, PA 19605

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Dear Customer:

Wieland Heyco considers the PPAP procedure a process whereby the first item of a newly proscribed part number is manufactured under full review at each process step. Starting stock selection is based upon the ability to seamlessly duplicate the desired results on future releases of the material. Inspections and samplings are performed at stages which would not occur under production conditions not governed by the PPAP protocol.

As such, while Wieland Heyco respects our customers' need for PPAPs on Wieland Heyco-supplied material, we are unable to honor requests for supply of such paperwork on items which have already been shipped.

In order to fully comply with the intent of the PPAP practice and procedure, we must ensure that the products involved are made in such a manner that the practice can be duplicated on future releases. Small sample quantities manufactured for a spot order may not be run in this manner, since small coils behave quite differently than large coils in certain aspects of our operations.

Additionally, the request that such declarations must be made prior to the start of production on your order. Otherwise, the proper tracking and sampling required for PPAP will not be in place from start to finish of the processing involved.

As customer product frequently involves subcontracted work, this practice will also allow us to follow through with compliance to our procedures with our designated subcontractors.

Please advise your sales contact of your request for PPAP at the time of inquiry and include the request on the purchase order.

Regards,

Colin McCracken
Quality Engineer
Wieland Heyco

